

Programat® CS6

Program structure

Program	Name	Description	Predrying	Program Duration
1	IPS e.max CAD Superspeed crystallization HT, MT, LT / Spray	Program for the superfast crystallization of a maximum of two small restorations made from IPS e.max CAD HT, MT or LT. Optional IPS e.max CAD Crystall./ Spray glaze possible.	Crystallization	11:10
2	IPS e.max CAD Speed crystallization HT, MT, LT / Glaze	Program for the fast crystallization of a maximum of three single-tooth restorations made from IPS e.max CAD HT, MT or LT. Optional IPS e.max CAD Crystall./ Spray or Paste glaze possible.	Glaze	16:50
3	IPS e.max CAD Crystallization HT, MT, LT / Glaze	Program for the crystallization of a maximum of four single-tooth restorations or one 3-unit bridge made from IPS e.max CAD HT, MT or LT. Optional IPS e.max CAD Crystall./ Spray or Paste glaze possible. Add-on possible.	Glaze	24:40
4	IPS e.max CAD Crystallization HT, MT, LT, MO, Impulse / Glaze	Program for the crystallization of a maximum of four single-tooth restorations or one 3-unit bridge made from IPS e.max CAD HT, MT, LT or Impulse. Optional IPS e.max CAD Crystall./ Spray or Paste glaze possible. Add-on possible.	Glaze	29:30
5	IPS e.max CAD Corrective/Stain/Glaze firing with IPS e.max CAD Crystall./	Program for the Corrective/Stain/Glaze firing of IPS e.max CAD with IPS e.max CAD Crystall./ materials. Add-on possible.	Glaze	19:40
6	IPS e.max ZirCAD Speed sintering MT Multi	Program for the fast sintering of a maximum of three crowns made from IPS e.max ZirCAD MT Multi.	ZrO ₂ wet*	55:20**
7	IPS e.max ZirCAD Sintering MT Multi	Program for the sintering of a maximum of three crowns or a three-unit bridge made from IPS e.max ZirCAD MT Multi with higher translucency.	ZrO ₂ wet*	69:00**
8	IPS e.max ZirCAD Speed sintering LT	Program for the fast sintering of a maximum of three crowns or a three-unit bridge made from IPS e.max ZirCAD LT.	ZrO ₂ wet*	22:00**
9	IPS e.max ZirCAD Sintering LT	Program for the sintering of a maximum of three crowns or a three-unit bridge made from IPS e.max ZirCAD LT with higher translucency.	ZrO ₂ wet*	29:50**
10	IPS e.max ZirCAD Stain/Glaze firing with IPS e.max CAD Crystall./	Program for the Corrective/Stain/Glaze firing of a maximum of three crowns or a three-unit bridge made from IPS e.max ZirCAD with IPS e.max CAD Crystall./ materials.	Glaze	14:50
11	IPS Empress CAD Stain/Glaze firing with IPS e.max CAD Crystall./	Program for the Corrective/Stain/Glaze firing of IPS Empress CAD with IPS e.max CAD Crystall./ materials.	Glaze	19:40

* Predrying may be deactivated for dry-milled zirconia.

** Program duration without predrying

Important: Predrying is mandatory for crystallization and glaze programs.



For more detailed information, please refer to the Instructions for Use of the respective material.